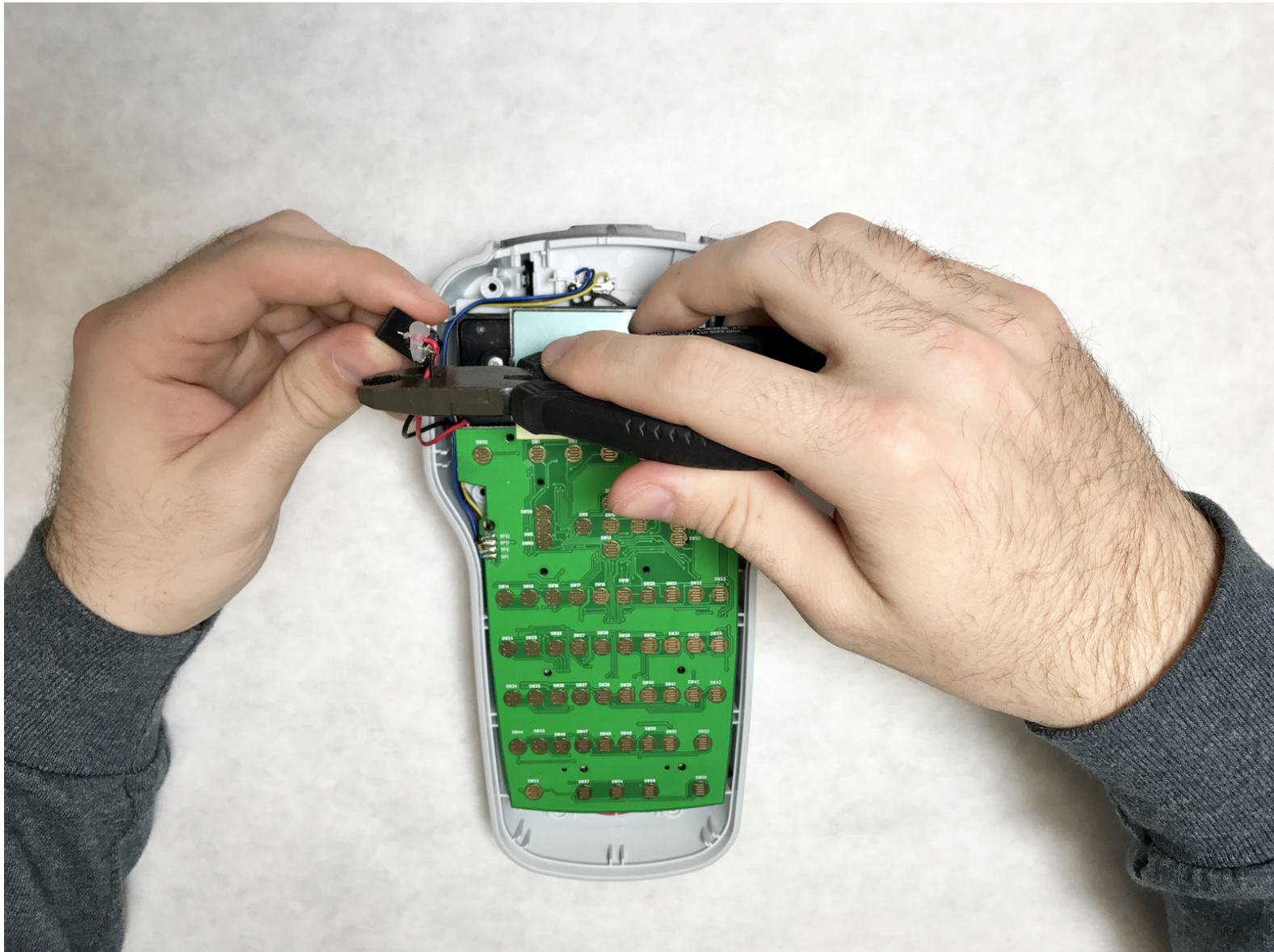




# Dymo LabelManager 160 Charging Port Replacement

This guide provides step-by-step instructions on how to replace or adjust the charging port.

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## INTRODUCTION

If your charging port has become unresponsive or loose, it may be time for replacement or adjustment. This guide provides step-by-step instructions on how to access and replace the charging port.

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### TOOLS:

- [Soldering Station](#) (1)
  - [Phillips #0 Screwdriver](#) (1)
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## Step 1 — Batteries



- Place the device face-down to access the battery compartment.

## Step 2



- Remove the compartment cover to reveal the batteries. Remove the 6 old batteries.

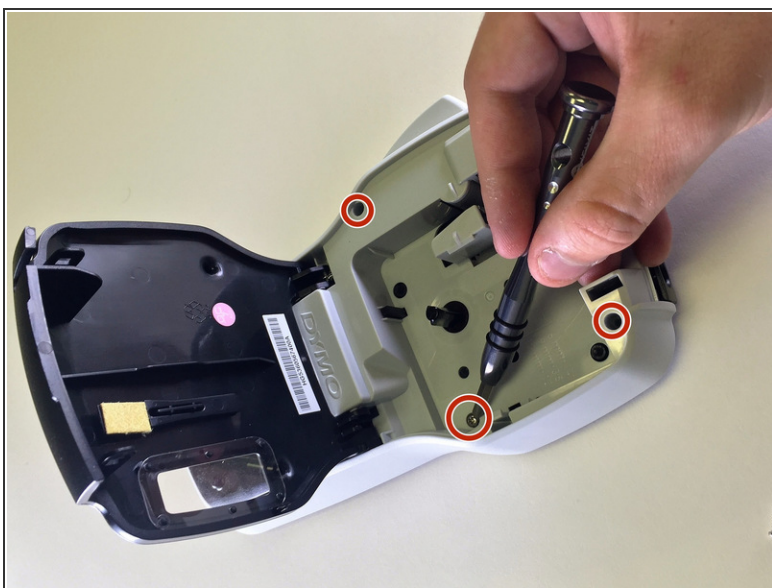


## Step 3 — Keyboard



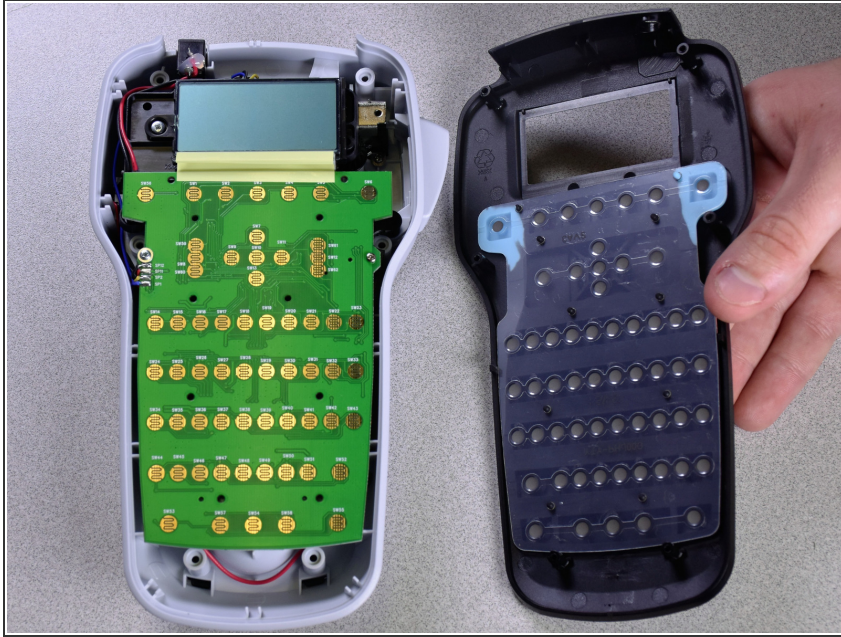
- To open the cartridge compartment, simply lift on the front of the device.

## Step 4



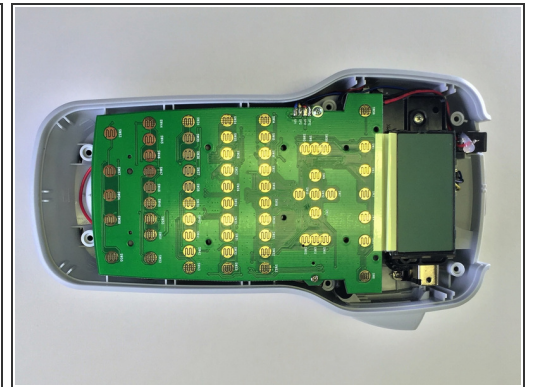
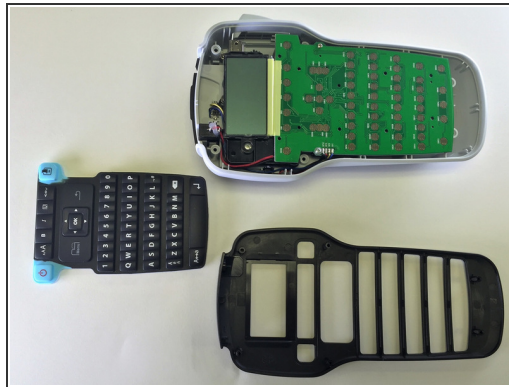
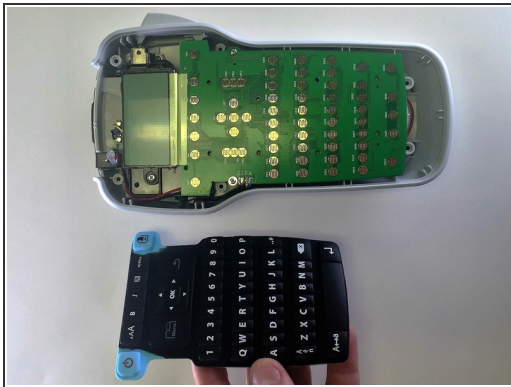
- Using a Phillips head screwdriver, remove the four 1.3mm Phillips #0 screws from the cartridge compartment and two 1.2mm Phillips #0 screws from the battery compartment.

## Step 5



- Using a spudger or other tool, lift and remove the front of the device. This should be done all around the device to ensure the two parts split correctly.

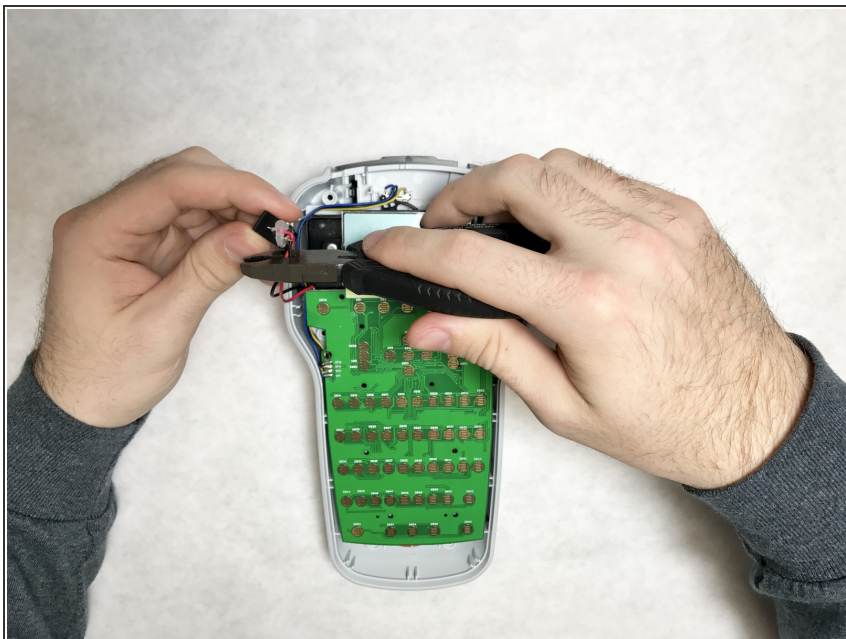
## Step 6



- Gently remove the rubber keyboard from the device.



## Step 7 — Charging Port



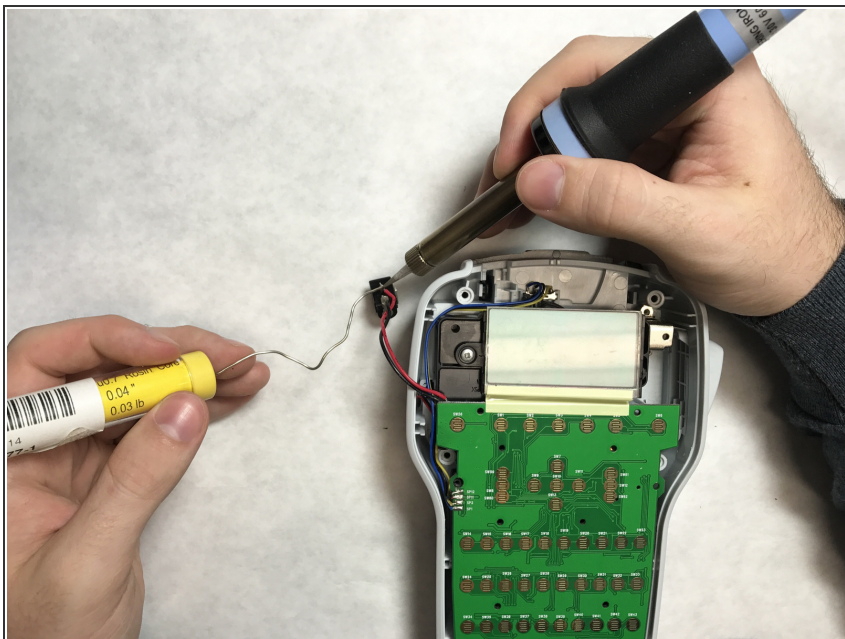
- Use wire cutters or scissors to cut the wires attached to the charging port, and remove the charging port.

## Step 8



- Use wire strippers to strip the end of each wire.

## Step 9



- Solder the black wire to the bottom-most node of the new charging port. Solder the red wire to the uppermost node of the new charging port. See the following link for soldering tips: [How To Solder and Desolder Connections](#)

To reassemble your device, follow these instructions in reverse order.

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